



Egg Harbor Residence

Sunburst Solar

University of Wisconsin-Madison

University of Wisconsin-Milwaukee



Team



Industry Partners



FIRST SUPPLY®

WonderWindow

Introduction

Approach

Architecture

Energy

Financial

Environment

Conclusion



Client/Location

- Family home designed with mass production opportunities
- Egg Harbor, WI and Milwaukee, WI
- Climate Zone: 6A

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NET-ZERO STRATEGIES

- 5 Passive Design Solutions
- Environmentally-friendly materials
- Natural resource collection
- Factory production



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Construction

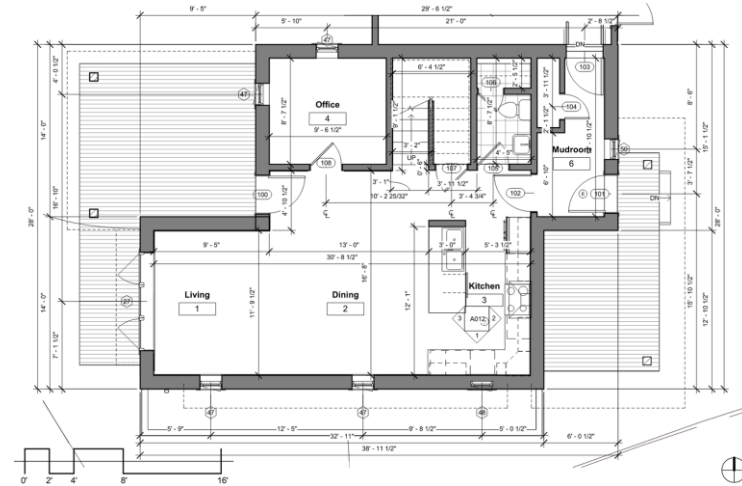
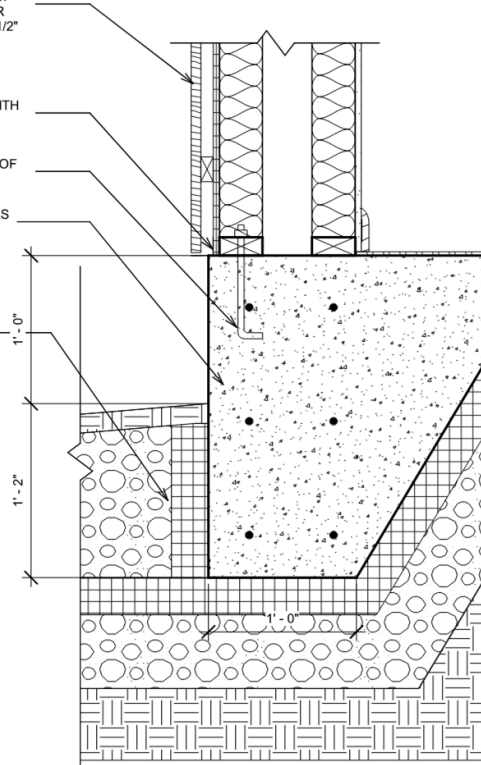
WESTERN RED CEDAR SIDING OVER 1"x2" FURRING STRIPS, OVER AIR FILTRATION BARRIER, OVER OSB SHEATHERING, OVER 2X4 @16" O.C. WITH R-19 INSULATION, OVER 4" CAVITY, OVER 2X4" @16" O.C. WITH R-19 INSULATION, OVER 1/2" DRYWALL

INSECT BARRIER AT BASE OF RAINSCREEN WITH FLASHING

ANCHOR BOLTS 36" O.C. MAX AND WITHIN 18" OF CORNERS

SLAB ON GRADE WITH (4) #5 REBAR STIFFNERS

RIGID INSULATION EXTENDING MINIMUM 4FT AWAY FROM FOUNDATION EDGE

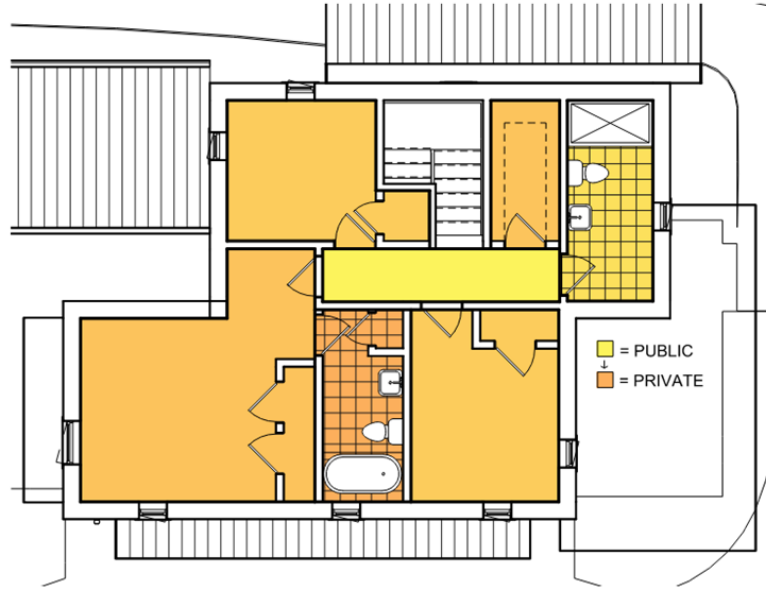


A double stud, cavity wall construction is used to increase distance between the interior and exterior.

Occupant Experience



LEVEL 1

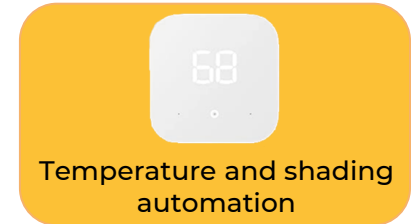


LEVEL 2

Occupant Experience

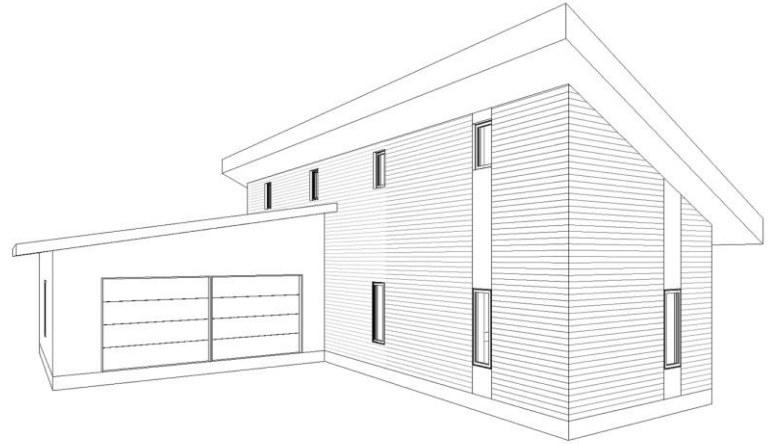
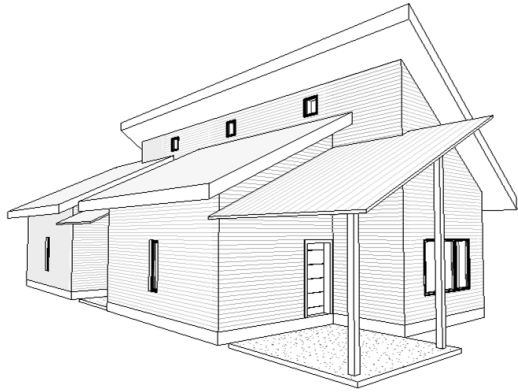


Smart System Integration



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MODULARITY



Multitude of Customer Choices

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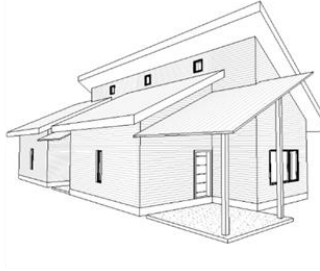
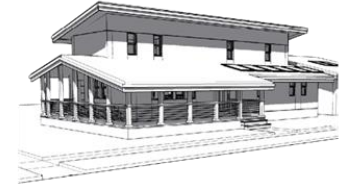
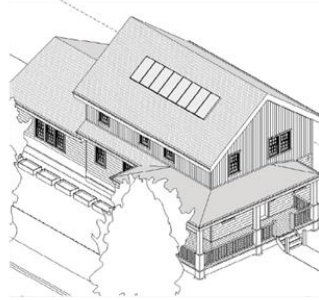
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Catalog of designs by UWM team

These designs created by our UWM Architecture team begin to generate a catalog of prototypes viable for factory production.



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Josey Heights - Milwaukee, WI



The City of Milwaukee has allotted funds of nearly \$1 million to research and prototype a catalog of net zero designs that can be factory produced. The plan includes building the factory in the community, providing much needed jobs and affordable housing in Milwaukee.

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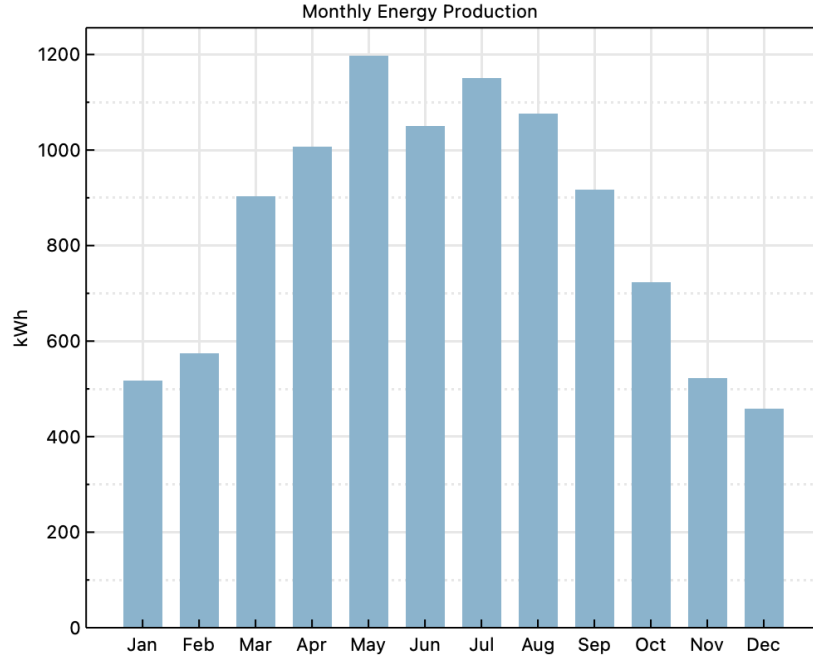
Energy

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Photovoltaic Solar System



21

Panels

9/12

Roof Pitch

**10,088
kWh**

Array Size

**14.3
Years**

Payback Period

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Energy Analysis

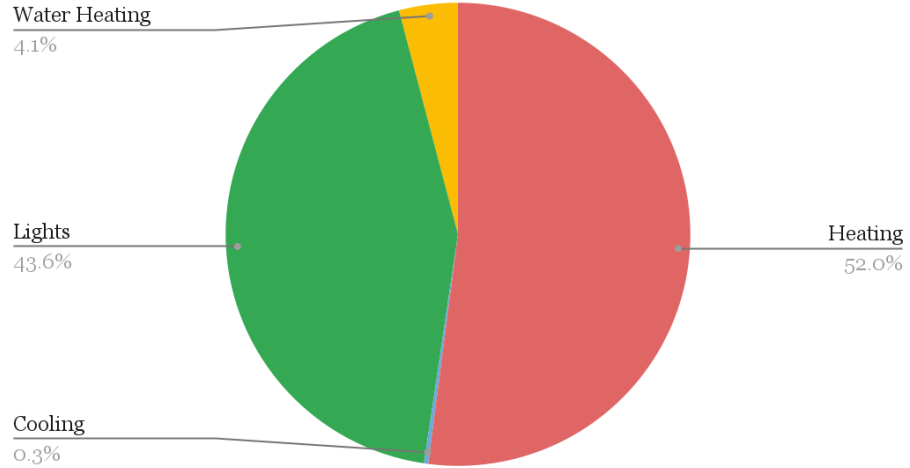
27

**HERS Score:
W/o Solar**

-11

**HERS Score:
W/ Solar**

Energy Usage by Percentage



34.1

**MMBtu/yr
consumed**

34.2

**MMBtu/yr produced
by solar**

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Energy Analysis

**Goal: Create airtight envelope
and lower infiltration**

Windows

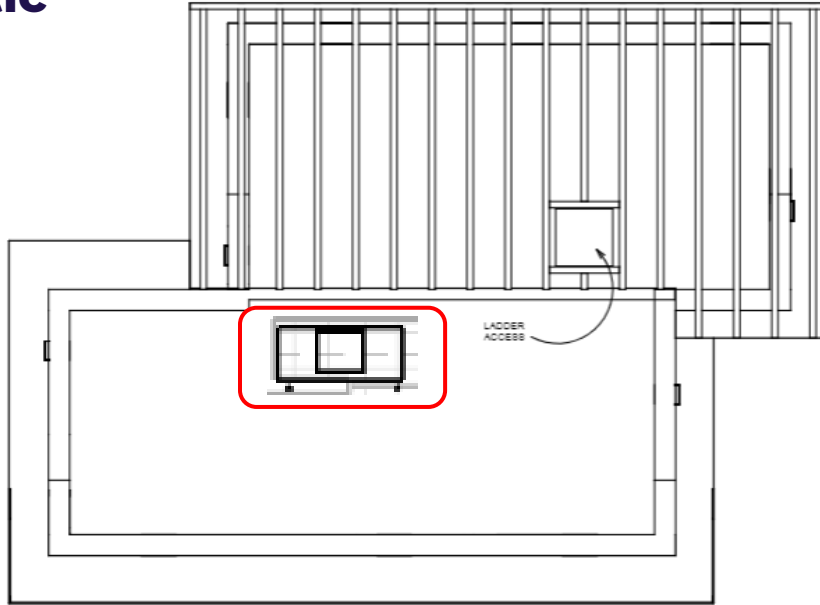
- **U: 0.2**
- **SHGC: 0.45** (South Facing)
- **SHGC: 0.25** (Non-South)
- **Low e coating**

Walls

- **R-29**
- **Double stud**
- **Cellulose insulation**

MECHANICAL SYSTEMS

Attic



1

HVAC

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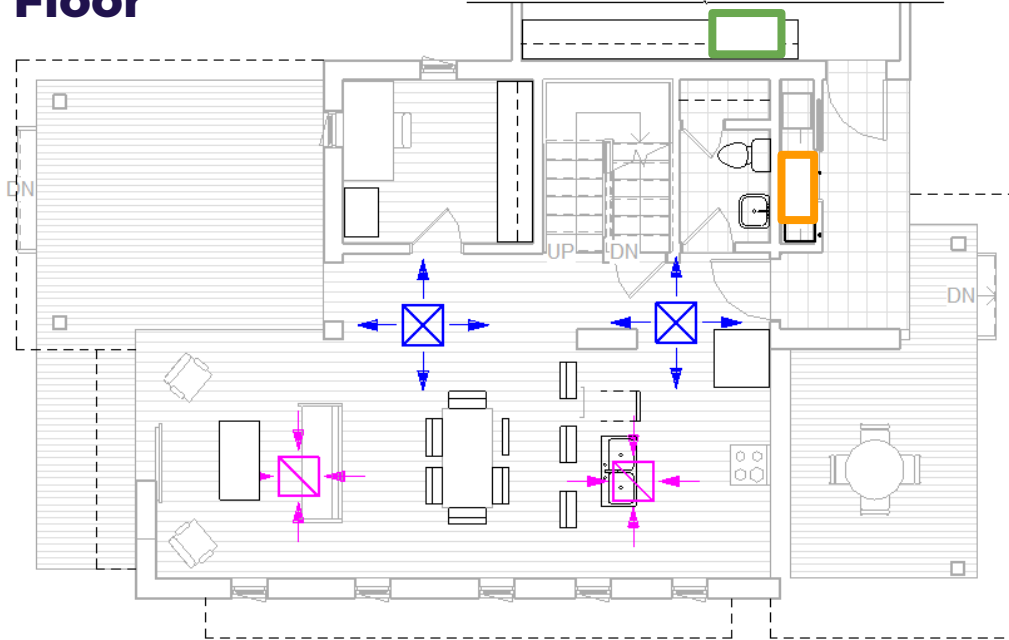
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MECHANICAL SYSTEMS

Main Floor



Legend

Supply

Condenser

Return

ERV

1

HVAC

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MECHANICAL SYSTEMS



Rheem
Water Heater



PEX Piping



Multiport tee



14-port Manifold

2

Plumbing

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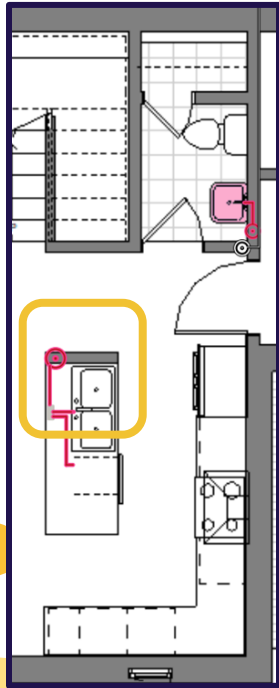
Financial

Environment

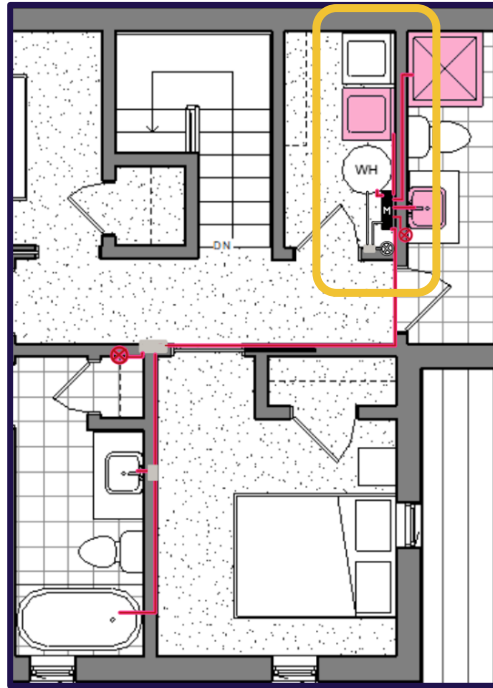
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MECHANICAL SYSTEMS

Hot Water



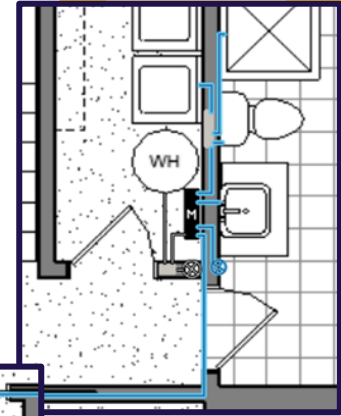
Main Level



2nd Level

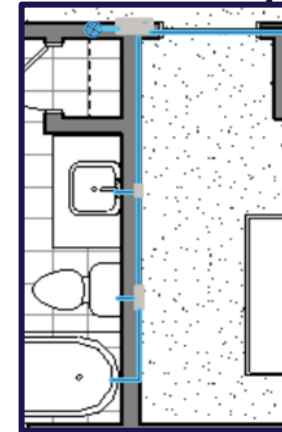
KEY

- Supply line
- PEX pipe, cold water supply
- PEX pipe, hot water supply
- Copper pipe, Blackwater drainage
- Copper pipe, Greywater drainage
- ⊗ Piping goes into page (down a level)
- ⊙ Piping goes out of page (up a level)
- Appliance receives almost immediate hot water
- Multi-port tee
- Manifold
- ⊙ Water heater
- ⊙ Three way valve



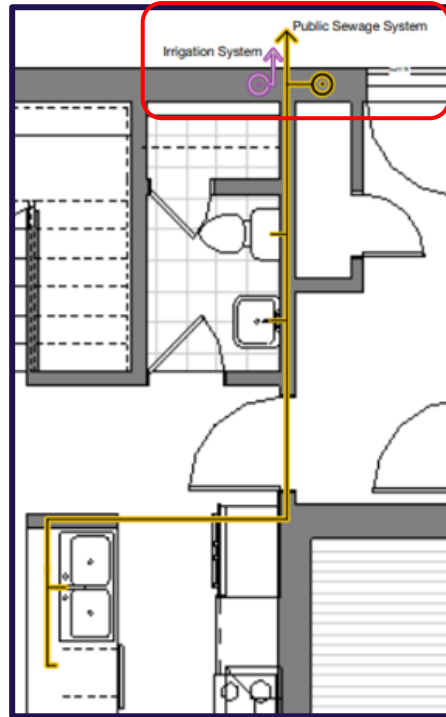
Cold Water

2nd Level

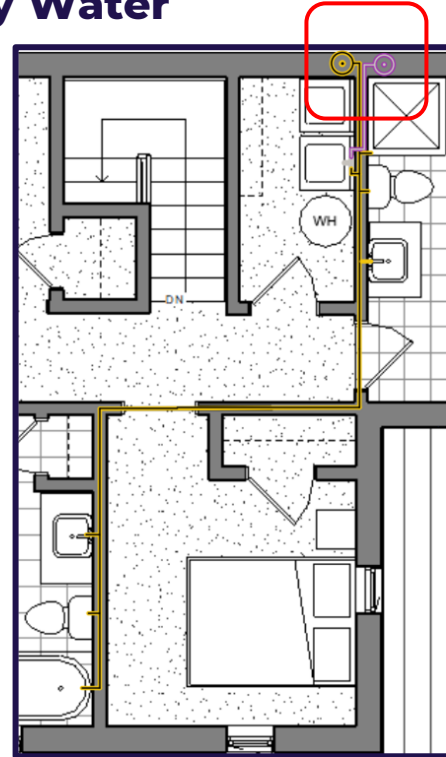


MECHANICAL SYSTEMS

Black/Grey Water



Main Level



2nd Level

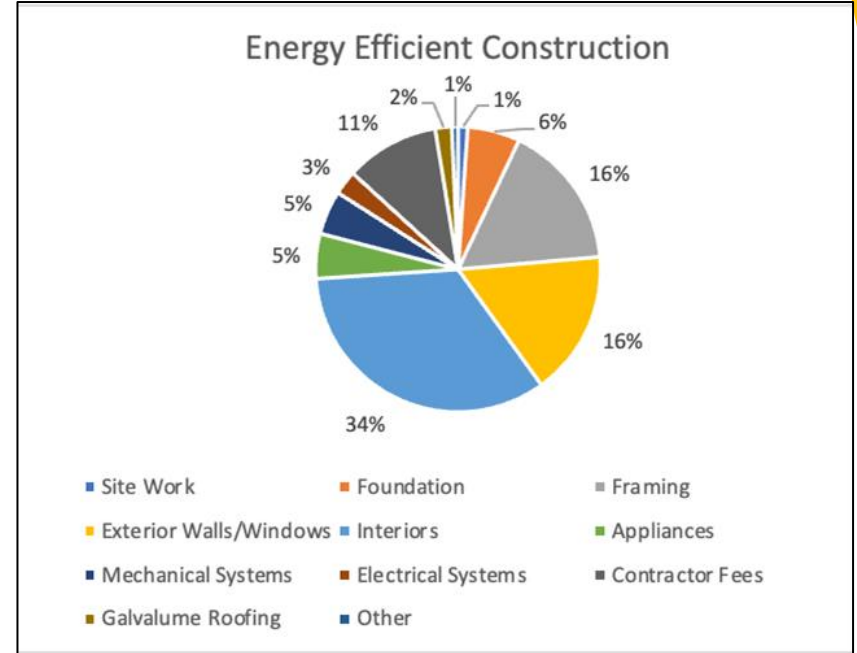
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Estimated Home Cost

\$296,028

	Cost per/sf	Total Cost
Egg Harbor Residence	\$158.75	\$296,028
Door County Median	\$217	\$324,500



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Factory Production

5-15% Savings

Once production reaches full capacity and consistent volume, home prices will lower

2-3 Years

Needed in order to break even on production costs vs. startup costs

Quality Control

Fabricating modular homes in a factory allows for better control over the building process versus traditional on-site construction

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EMBODIED ENVIRONMENTAL IMPACT

Factory Built

Reduce material waste and transportation

1

Local Sourcing

Local suppliers for lumber and concrete

2

Greywater Usage

Laundry to Landscape

3



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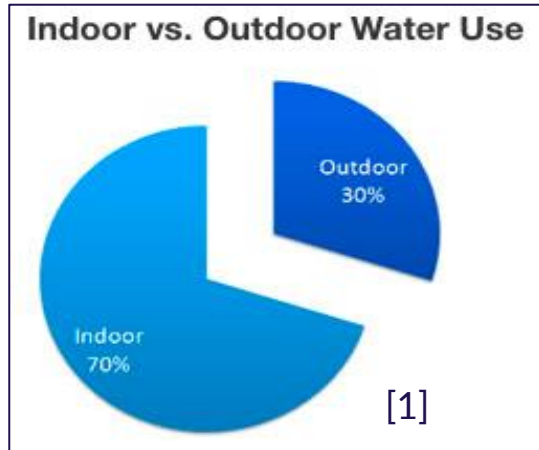
Financial

Environment

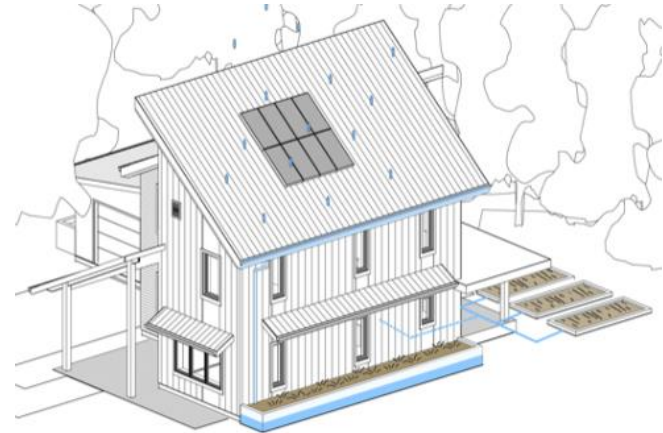
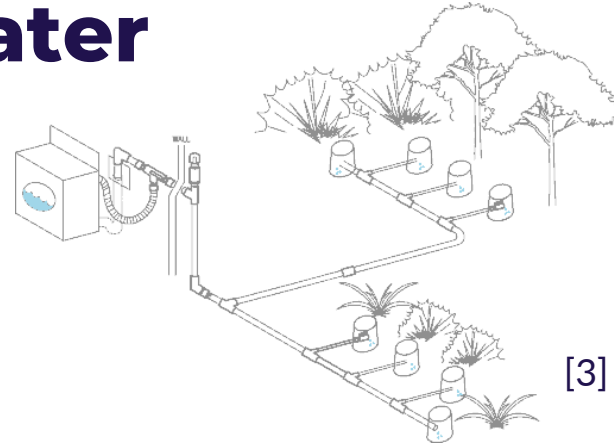
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Grey Water & RainWater

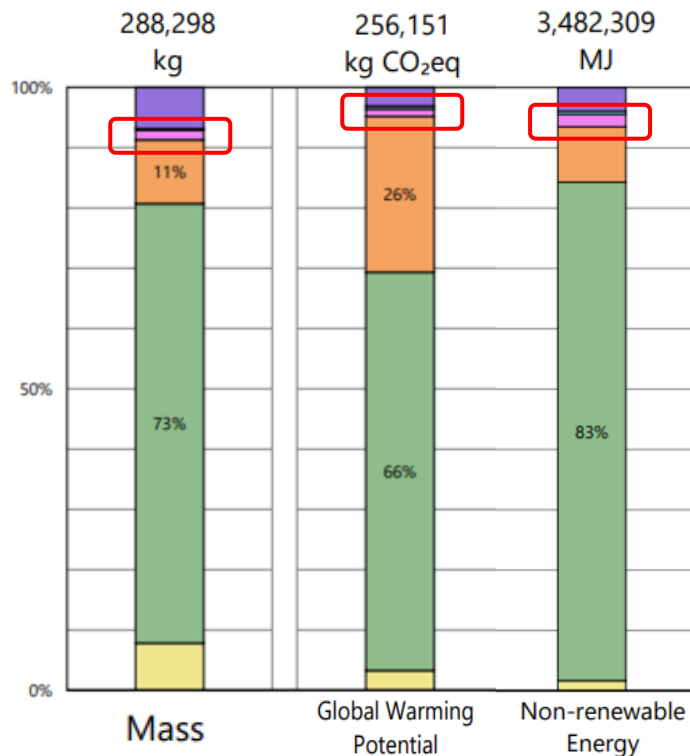
- Laundry-to-landscape and rainwater collection systems



- Potential to save 74,000 gal/year [2]



EMBODIED ENVIRONMENTAL IMPACT



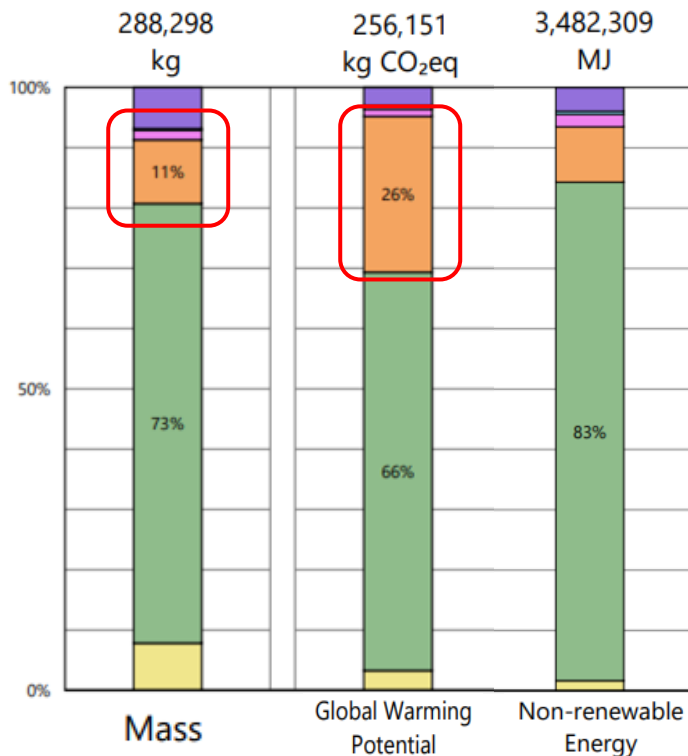
Legend

Divisions

- 03 - Concrete
- 05 - Metals
- 06 - Wood/Plastics/Composites
- 07 - Thermal and Moisture Protection
- 08 - Openings and Glazing
- 09 - Finishes

- 256,151 kgCO₂e over lifetime (60 yrs.)
- 4.686 kgCO₂e/year vs. average US home: 6,800 per year
- 159 vs 180 kgCO₂e/SF
- Proportional, with improvement for thermal/moisture protection

EMBODIED ENVIRONMENTAL IMPACT



Legend

Divisions

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It Doesn't End Here



Our clients are elated with our progress on their home and want to keep working with our team in order to help make their dream a reality.



The City of Milwaukee has laid out an Urban Equity strategy in which we will work together with officials and private contractors to do our part in helping Milwaukee's housing crisis.

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THANK YOU!!!



References

- [1] “Lawn and Garden Conservation,” Madison Water Utility.
<https://www.cityofmadison.com/water/sustainability/lawn-garden-conservation>
- [2] “Home Water Use in the United States,” NEEF. <https://www.neefusa.org/weather-and-climate/weather/home-water-useunited-states> (accessed Apr. 04, 2022).
- [3] “Laundry to Landscape,” Greywater Action. <https://greywateraction.org/laundry-landscape/> (accessed Apr. 04, 2022)